

PRATLEY®

POLICY STATEMENT
"The performance
of our products
must exceed all others
on the
World Market"

K. G. M. Pratley
CEO

Instruction Leaflet for "PRATLEY PUTTY" ORIGINAL (STANDARD SETTING)

CONGRATULATIONS

The product you have purchased is from the range of the most advanced adhesives and sealants in the world - manufactured and marketed by Pratley.

GENERAL:

Pratley Putty - "Original formula" (Standard Setting) is a slightly water soluble (before it cures) hand mouldable high performance putty-like adhesive. It is ideal for use under water but can also be used for filling, sealing, building up and bonding almost any rigid material.

PROPERTIES:

- Sets under water.
- Can be smoothed and shaped with a wet finger or spatula.
- Excellent adhesive strength.
- Bonds well to most rigid materials.
- Can be filed, sawn, drilled and machined.
- Sets slowly - ideal for large jobs.
- Very hard and abrasion resistant
- Sets ivory white.
- Good shelf life.

TIME TO SET: (TEMPERATURE DEPENDANT)

- Will gel in about 50 minutes (room temperature).
- Will set hard in ± 5 hours.
- Full strength in 48 hours.

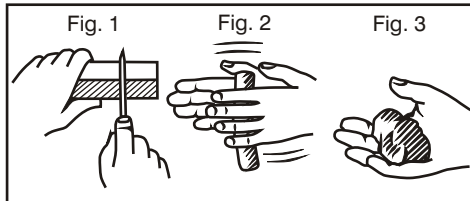
SURFACE PREPARATION:

Surfaces to be bonded should be free from loose dirt, rust, paint, oil and grease. Wire brushing or sanding will substantially enhance adhesion to smooth surfaces.

APPLICATION PROCEDURE:

1. With the wrappings intact, cut **equal** pieces from each stick (Fig. 1).
2. Remove wrappings and roll the pieces together into a sausage (Fig. 2).
3. Roll sausage into a ball.
4. Repeat steps 2 and 3 until an even colour is achieved with no streaks (Fig. 3).
5. Wash stickiness from hands.
6. Wipe the putty several times firmly onto the application surfaces, so wetting them with resin.
7. Apply the putty working it firmly (kneading) into place. Build up with further layers as necessary.
8. Remove all excess putty and wipe off surrounding surfaces with damp cloth.
9. Pratley Putty may be made to set smooth and shiny by stroking gently with wet fingers.

NOTE: If using under water, mix first then quickly take mixed product under water in a plastic bag for further use.



SOME SUGGESTED USES:

1. Repair cracked concrete swimming pools (substrate must be coherent).
2. Seal water tanks and gutters.
3. Mend chipped and broken washbasins.
4. Seal around sink and basin outlets.
5. Seal petrol tanks and fuel lines.
6. Emergency repairs to metal work.
7. Fix cement garden furniture.
8. Mend broken electrical insulators.

NOT RECOMMENDED FOR:

- Bonding of rearview mirrors to windscreens.
- Exhaust pipes.

NOTE: Should the sticks be hard due to prolonged storage in a cold place, gentle warming will restore them to their original consistency.

* As product is used outside our control, we cannot accept liability for any possible failures.

SOME OTHER PRATLEY PRODUCTS:

PRATLEY STEEL PUTTY

Incredibly strong, medium speed cure and can be machined like steel.

PRATLEY PUTTY (QUICKSET)

High strength, quick setting hand mouldable ivory white putty.

PRATLEY QUICKSET WHITE AND CLEAR GLUES

For high strength bonding and repairing of rigid materials.

PRATLEY 1-2-3

For quick repairs and bonding when parts are close fitting.

PRATLEY STEEL

For quick set metal mending where strength and colour is important.

PRATLEY WONDAFIX

A unique (patented) high strength, high toughness flexible repair system.

PRATLEY FLEXISEAL

A permanently flexible waterproof sealer for joints and cracks.

PRATLEY "PRATLOK"

A full range of ultra high quality (anaerobic thread locking) adhesives.

PRATLEY MIX

General purpose repair kit for concrete, floor patching etc.

PRATLEY EZEEBOND

High performance toughened acrylic adhesive.

PRATLEY SILICONE

Silicone sealant.

PRATLEY SUPERGLUE

The best in its class.

Note: Some of the above are available in larger industrial packs.

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